

> RGC HE

AIR-WATER CHILLERS AND HEAT PUMPS
FOR INDOOR INSTALLATION



**ADAPTIVE
FUNCTION**



Available range

Unit type

IR	Chiller
IP	Heat pump (reversible on the refrigerant side)
BR	Chiller Brine
BP	Heat pump Brine (reversible on the refrigerant side)

Version

VB	Base version
VD	Desuperheater version
VR	Total recovery version

Acoustic setting up

AB	Base setting up
AS	Low noise setting up

Source temperature level

M	Medium temperature level
A	High temperature level

Unit description

This series of air-water chillers and heat pumps satisfies the cooling and heating requirements of residential plants of medium size.

All the units are suitable for indoor installation and can be applied to fan coil plants, radiant floor plants and high efficiency radiators plants.

The refrigerant circuit, contained in a compartment protected from the air flow to simplify the maintenance operations, is equipped with scroll compressors mounted on damper supports, brazed plate heat exchanger, thermostatic expansion valve (standard for IR) or electronic expansion valve (standard for IP / option

for IR), reverse cycle valve, dehydrator filter, double inlet centrifugal fans with forward curved blades, finned coil made of copper pipes and aluminium louvered fins with subcooling section. The circuit is protected by a safety gas valve, high and low pressure switches and differential pressure switch on the plate heat exchanger. The plate heat exchanger and all the hydraulic pipes are thermally insulated in order to avoid condensate generation and to reduce thermal losses.

All the units can be equipped with variable speed fans control that allows the units to operate with low outdoor temperatures in cooling and high outdoor temperature in heating and permits to reduce noise emissions in such operating conditions.

The low noise acoustic setting up (AS) is obtained, starting from the base setting up (AB), mounting sound jackets on the compressors and the technical compartment is clad with soundproofing material of suitable thickness.

All the units are supplied with a management and control electrical panel containing general switch, phase presence and correct sequence controller, microprocessor controller with display and all the other electrical components with IP54 minimum protection degree.

All the units are accurately built and individually tested in the factory. Only electric and hydraulic connections are required for installation.

Options

Storing and pumping module available in the configurations :

- Storage tank arranged as buffer on the flow or as primary-secondary buffer
- 1 or 2 pumps
- standard or high head pump
- modulating pump

Expansion valve

- thermostatic
- electronic (standard for IP)

Compressor starting

- standard (contactors)
- soft starter

Fans control

- on-off control
- modulating control (condensation / evaporation control)

Compressor power factor correction

Electrical load protection

- fuses
- thermal magnetic circuit breakers

Coil condensate tray

(standard for IP)

Accessories

Rubber vibration dampers

Spring vibration dampers

Coil protection grilles

Tank antifreeze electrical heater

Remote control

Modbus serial interface on RS485

Programmer clock

Phase sequence and voltage controller

Low temperature kit (standard for IP)

High and low pressure gauges

High temperature thermostat

Coil shut off valves

Outdoor air sensor

Water flow switch

Victaulic hydraulic fittings

Acoustic performances

Base setting up (AB)	40.2	50.2	60.2	70.2	80.2	90.2	100.2	115.2	130.2	145.2	160.2	180.2
Sound power level (E)	88	88	89	89	91	91	91	96	96	97	97	98
Sound pressure level at 1 meter	70	70	71	71	73	73	73	78	78	79	79	80
Sound pressure level at 5 meters	61	61	62	62	65	65	65	69	69	70	70	71
Sound pressure level at 10 meters	56	56	57	57	59	59	59	64	64	65	65	66
Low noise setting up (AS)	40.2	50.2	60.2	70.2	80.2	90.2	100.2	115.2	130.2	145.2	160.2	180.2
Sound power level (E)	85	85	86	86	88	88	88	93	93	94	94	95
Sound pressure level at 1 meter	67	67	68	68	70	70	70	75	75	76	76	77
Sound pressure level at 5 meters	58	58	59	59	62	62	62	66	66	67	67	68
Sound pressure level at 10 meters	53	53	54	54	56	56	56	61	61	62	62	63

(E): EUROVENT certified data

The acoustic performances are referred to units operating in cooling mode at nominal conditions A35WZ.

The acoustic performances are related to units operating in cooling mode. Unit placed in free field on reflecting surface (directional factor equal to 2).

The sound power level is measured according to ISO 9614 standard.

The sound pressure level is calculated according to ISO 3744 and is referred to a distance of 1/5/10 metres from the external surface of the unit.

Technical data

Unit	40.2	50.2	60.2	70.2	80.2	90.2	100.2	115.2	130.2	145.2	160.2	180.2
Power supply							400 - 3 - 50					V-ph-Hz
Compressor type							scroll					-
Nº compressors / Nº refrigerant circuits							2 / 1					nº
Plant side heat exchanger type							stainless steel brazed plates					-
Source side heat exchanger type							finned coil					-
Fans type							centrifugal					-
Nº fans	1				2			3		4		nº
Tank volume	200				400			460				l
Hydraulic fittings	2" VICTAULIC				2" 1/2 VICTAULIC							-

Electrical data

Standard unit	40.2	50.2	60.2	70.2	80.2	90.2	100.2	115.2	130.2	145.2	160.2	180.2
FLA - Full load current at maximum tolerated conditions	43,2	48,8	56,7	62,1	74,9	80,5	95,0	109	117	145	169	188
FLI - Full load power input at maximum tolerated conditions	25,2	28,0	33,0	35,6	41,9	47,3	58,3	67,3	72,8	88,7	103	113
MIC - Maximum instantaneous current of the unit	137	147	152	177	218	269	264	278	278	370	394	384
MIC SS - Maximum instantaneous current of the unit with soft starter options	92,4	99,4	105	121	148	179	180	194	194	222	279	277
Unit with high head modulating pump	40.2	50.2	60.2	70.2	80.2	90.2	100.2	115.2	130.2	145.2	160.2	180.2
FLA - Full load current at maximum tolerated conditions	49,3	54,9	62,8	68,2	81,0	86,6	101	118	126	153	179	198
FLI - Full load power input at maximum tolerated conditions	28,7	31,5	36,5	39,1	45,4	50,8	61,8	71,8	77,3	93,2	109	119
MIC - Maximum instantaneous current of the unit	143	153	158	183	224	275	270	287	287	378	405	394
MIC SS - Maximum instantaneous current of the unit with soft starter options	98,5	105	111	127	155	185	186	203	203	231	290	287

Operative range

Parameter	Unit type	min	max	min	max	
Temperature						
Outdoor air inlet temperature	IR, BR, IP, BP	-10*	50	-15	40*	(°C)
Water outlet temperature	IR, IP	5	25	30	55	(°C)
Water outlet temperature	BR, BP	-12	25	30	55	(°C)
Water outlet temperature (VD)	IR, BR, IP, BP	30	70	30	70	(°C)
Water outlet temperature (VR)	IR, BR	30	55	-	-	(°C)

* with fans modulating control option (condensation / evaporation control)

Aeraulic performance

VD and VR versions

These units allow to recover the heating power, otherwise wasted on air, through an additional heat exchanger.

The **Desuperheater Version (VD)** allow the hot water production at temperatures between 30 and 70°C through the partial heat recovery of the condensation heat.

The **Total Recovery Version (VR)** allows the cold water production and, at the same time, the hot water production at temperatures between 30 and 55°C through the total recovery of the condensation heat.

Desupeheater Version (VD) - NET NOMINAL performances

	IR	Base setting up (AB)	40.2	50.2	60.2	70.2	80.2	90.2	100.2	115.2	130.2	145.2	160.2	180.2	
A35W7 - W45	Cooling capacity	49,1	58,1	65,5	73,3	86,7	98,6	110	125	138	159	180	205	205	kW
	Total power input	14,5	16,7	19,4	21,5	26,6	30,5	33,8	37,7	41,6	48,8	54,1	63,1	63,1	kW
	EER	3,38	3,47	3,38	3,41	3,26	3,24	3,27	3,32	3,32	3,26	3,26	3,32	3,24	W/W
	HRE	4,36	4,48	4,36	4,4	4,21	4,18	4,22	4,28	4,29	4,21	4,29	4,19	4,19	W/W
	Water flow rate	2,36	2,79	3,15	3,53	4,17	4,74	5,3	6,02	6,64	7,64	8,65	9,84	9,84	l/s
A35W7 - W45	Water pressure drop	26	37	36	44	34	35	37	36	38	38	41	42	42	kPa
	Heating recovery capacity	14,2	16,9	19	21,3	25,1	28,6	32,1	36,2	40,3	46,3	52,3	59,4	59,4	kW
	Water flow rate recovery	0,68	0,81	0,91	1,02	1,2	1,37	1,53	1,73	1,93	2,21	2,5	2,84	2,84	l/s
	Water pressure drop recovery	7	10	13	16	21	16	20	12	15	20	25	20	20	kPa
	IP	Base setting up (AB)	40.2	50.2	60.2	70.2	80.2	90.2	100.2	115.2	130.2	145.2	160.2	180.2	

Total Recovery Version (VR) - NET NOMINAL performances

	IR	Base setting up (AB)	40.2	50.2	60.2	70.2	80.2	90.2	100.2	115.2	130.2	145.2	160.2	180.2	
A35W7 - W45	Cooling capacity	49,1	55,8	63,1	70,4	84,6	96	107	120	133	153	173	199	199	kW
	Total power input	14,2	16,6	18,9	21,2	26	29,5	33	36,8	40,7	47,3	53,1	61,4	61,4	kW
	EER	3,32	3,36	3,33	3,33	3,25	3,25	3,25	3,27	3,27	3,24	3,26	3,24	W/W	
	HRE	4,28	4,34	4,3	4,3	4,19	4,2	4,2	4,21	4,22	4,18	4,2	4,17	W/W	
	Water flow rate	2,26	2,68	3,03	3,39	4,06	4,61	5,16	5,78	6,4	7,36	8,31	9,56	9,56	l/s
A35W7 - W45	Water pressure drop	24	34	33	41	32	33	35	33	35	35	38	40	40	kPa
	Heating recovery capacity	13,6	16,2	18,3	20,5	24,5	27,9	31,1	34,7	38,6	44,4	50,1	57,5	57,5	kW
	Water flow rate recovery	0,65	0,77	0,87	0,98	1,17	1,33	1,49	1,66	1,84	2,12	2,39	2,75	2,75	l/s
	Water pressure drop recovery	7	9	12	14	20	16	19	11	14	18	23	19	19	kPa

Data declared according to EN 14511. The values are referred to units without options and accessories.

EER (Energy Efficiency Ratio) = ratio of the total cooling capacity to the effective power input of the unit

HRE (Heat Recovery Efficiency) = ratio of the total capacity of the system (heating plus cooling capacity) to the effective power input

A35W7 - W45 = source : air in 35°C d.b. / plant : water in 12°C out 7°C / Recovery : water in 40°C out 45°C

CONTROL SYSTEM

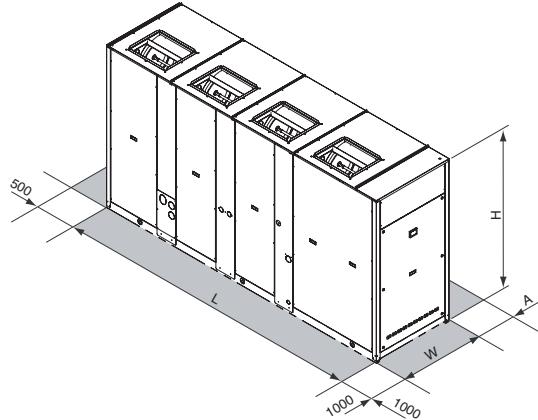
The units are equipped with a controller designed to ensure energy saving and unit efficiency. Available functions :

- Adaptive function
- Dynamic defrost
- Sound management
- Climatic control in heating and in cooling mode
- Economy function

- Demand limit
- Integrative heating
- Remote stand by
- Remote cooling-heating



DIMENSIONS - MINIMUM OPERATING AREA - WEIGHT



	40.2	50.2	60.2	70.2	80.2	90.2	100.2	115.2	130.2	145.2	160.2	180.2	
L	2501					3343			3343		4097		mm
W	954				1104			1104		1104		2160	mm
H	1760				1760			2160		2160		2160	mm
A	1600					1836			2000		2478	2520	mm
Operating maximum weight*	1121	1125	1146	1189	1670	1751	1836	2051	2080	2124	2478	2520	kg

* Weight refers to the unit IP with tank and pumping module 2 pumps.